TFAWS
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Transient Heater Analysis for Orion Thermal Vacuum Testing

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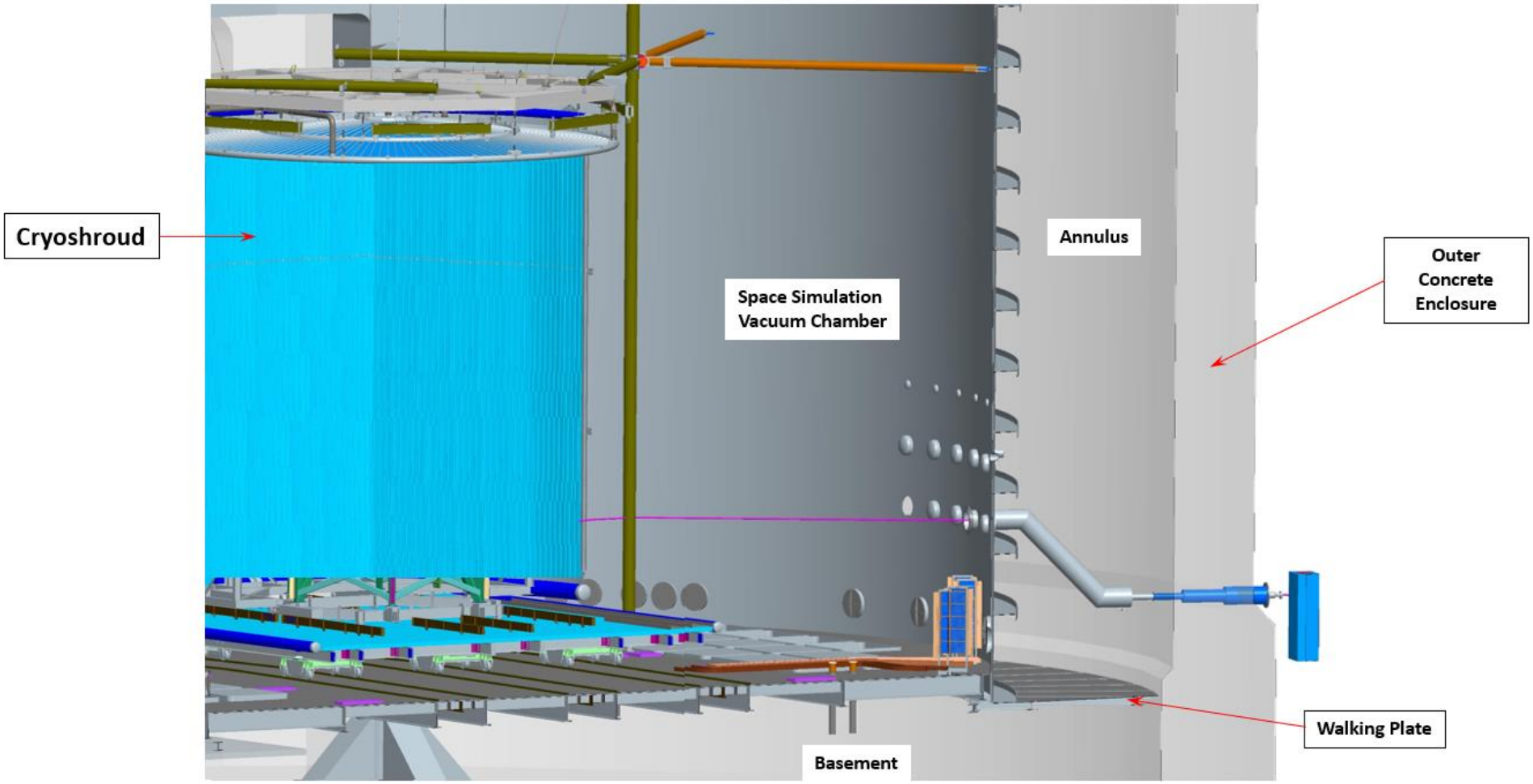
Agenda

- Background
- Approach
- Model
- Results
- Conclusions

Background

- Orion Multi-Purpose Crew Vehicle (MPCV)
  - Developed for future spaceflight missions (EM-1, EM-2)
- Thermal Vacuum Testing at Plum Brook Station (2019)
  - Space Environments Complex (SEC)
  - Space Simulation Vacuum Chamber
    - 122 ft. height, 100 ft. diameter
  - 60-day test

T-VAC Test Setup at SEC



Approach

- Used Thermal Desktop to model and simulate SEC during T-Vac testing
  - To determine temperatures that will be reached in various areas in SEC during testing
  - Chamber, cryoshroud, outer concrete enclosure, basement, GN_2 piping, etc. all included

- Results from initial analysis of SEC model
  - Showed the chamber floor to reach very low temperatures (below -20°F)

Problem

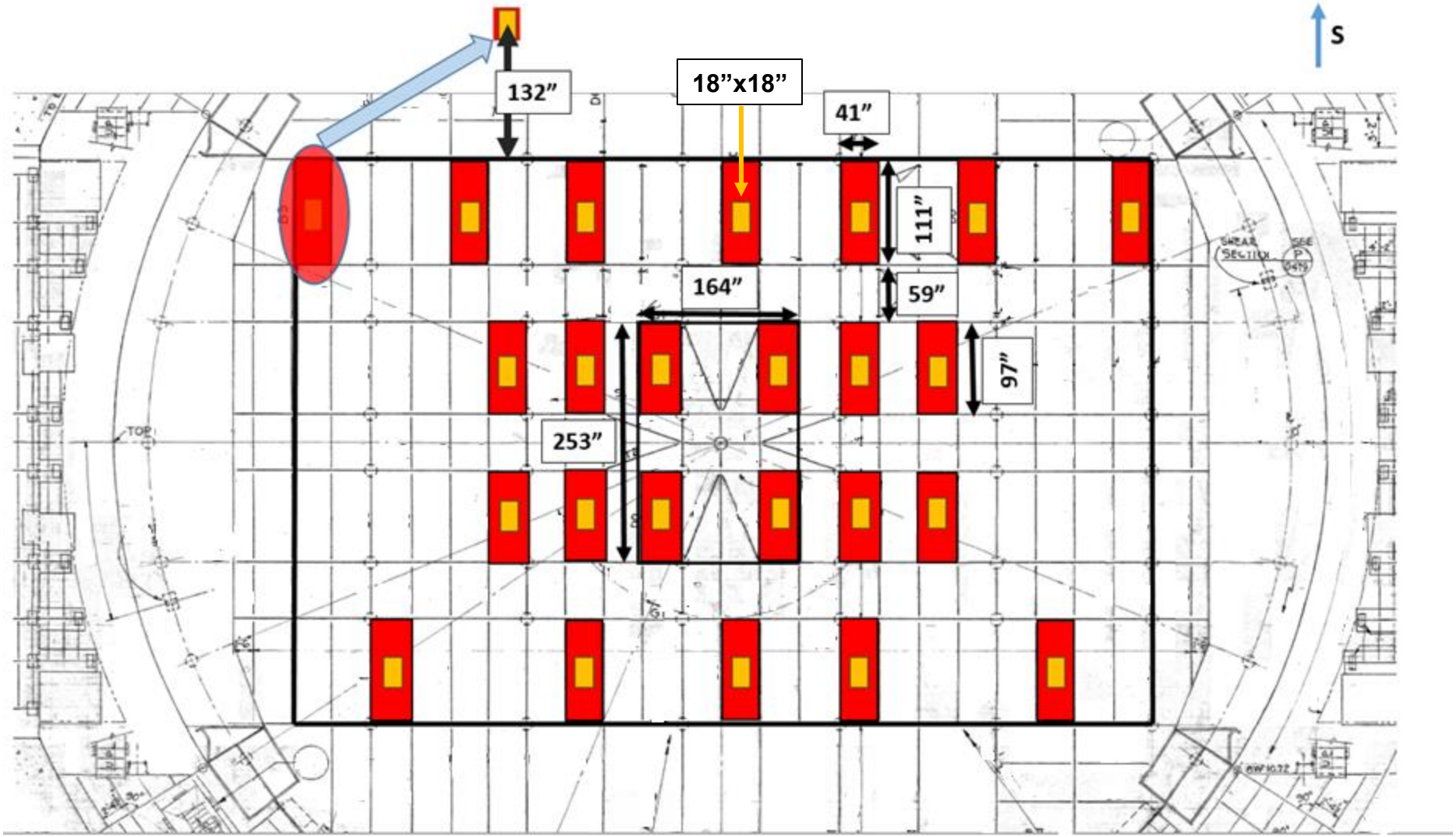
- Hardware located near the chamber floor needs to be maintained above minimum operating temperature
  - Elastomeric seals, Capralon bearing pads (-20°F), O-rings, etc.

- Ways to prevent the chamber floor from reaching these temperatures
  - Add patch heaters to colder areas of chamber floor (pipe penetrations)
  - Add insulation to GN_2 pipes in the basement

Heaters

- OMEGALUX silicone rubber fiberglass heaters
  - Lightweight, thin, insulated, flexible
  - Size: 18” x 18”
  - Power: 1600 W
  - Watt Density: 5 W/in^2
- Heaters installed in bays located underneath chamber floor

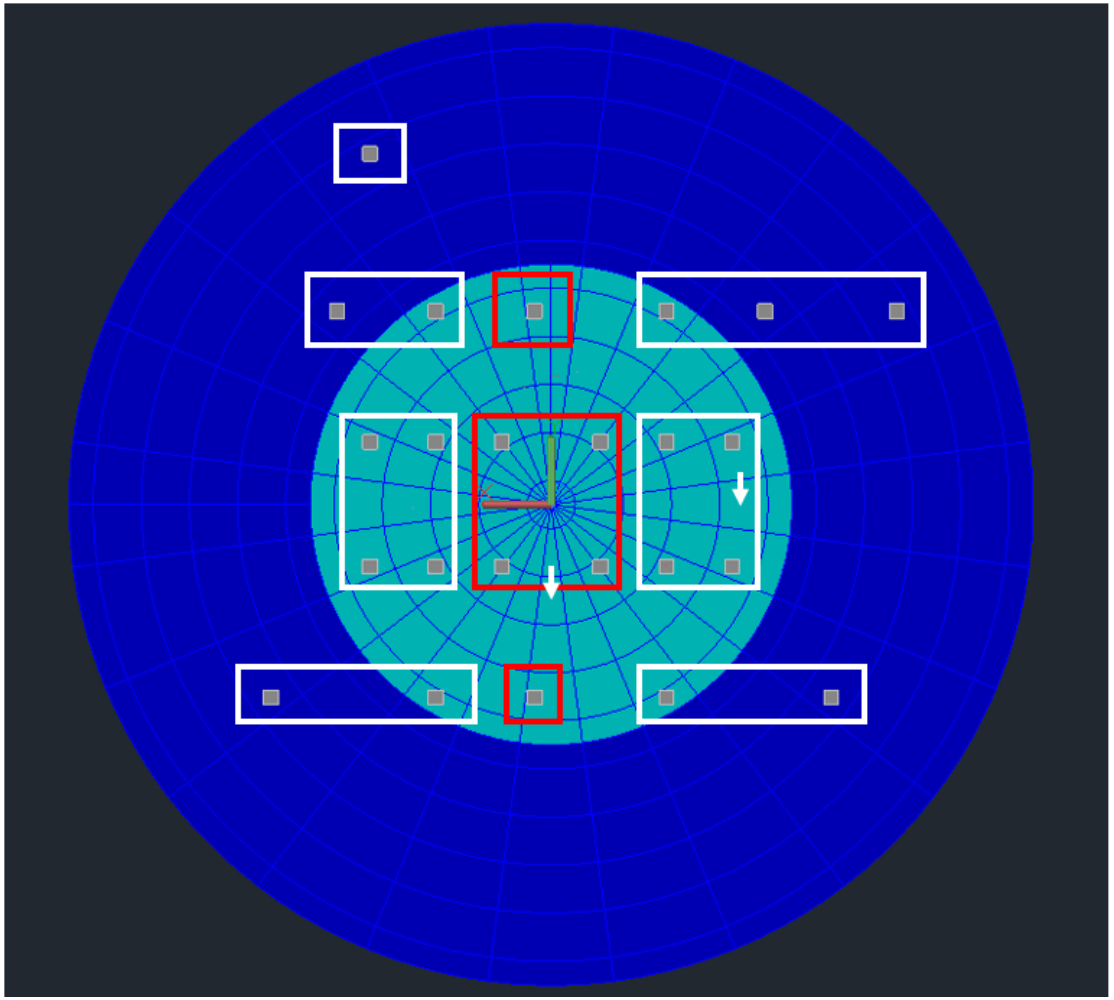
Heater Location on SEC Chamber Floor



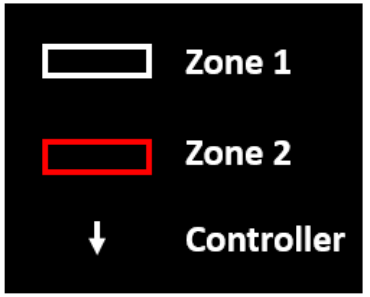
Heater Zones & Controllers

- 2 controllers were used to control operation of heaters
- Heaters turn on and off based on the temperatures of their sensing nodes (or controllers)
  - Turn on when sensing node temp < 40°F
  - Turn off when sensing node temp ≈ 50°F
- Ran steady & transient Case
  - 30-hour case
  - Heaters set to 0% power during steady-state
  - Heaters set to proportional mode during transient

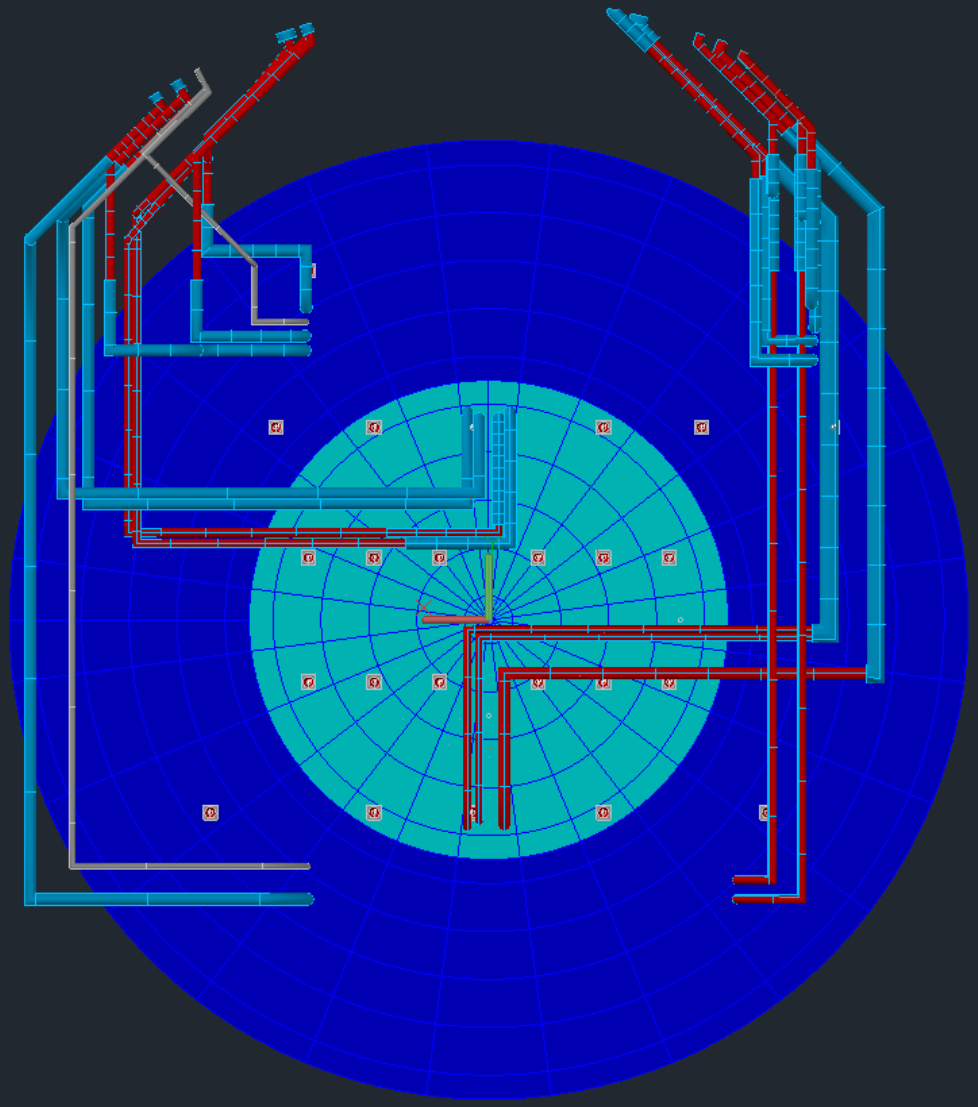
Heater Zone Diagram in TD



- **24 Heaters**
  - 1600 W
  - On temp = 40°F
  - Off temp = 50°F

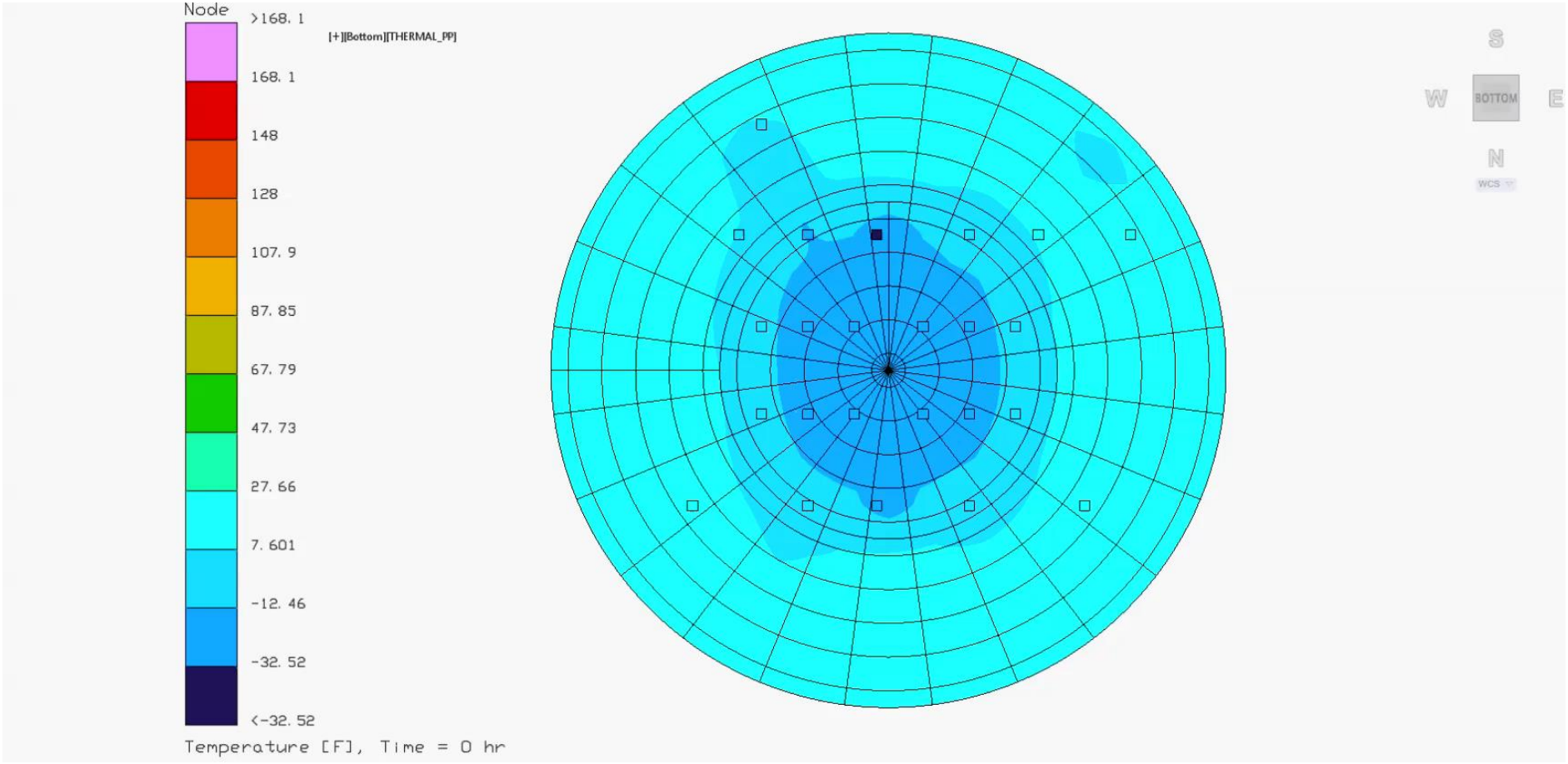


Heaters with Piping Configuration

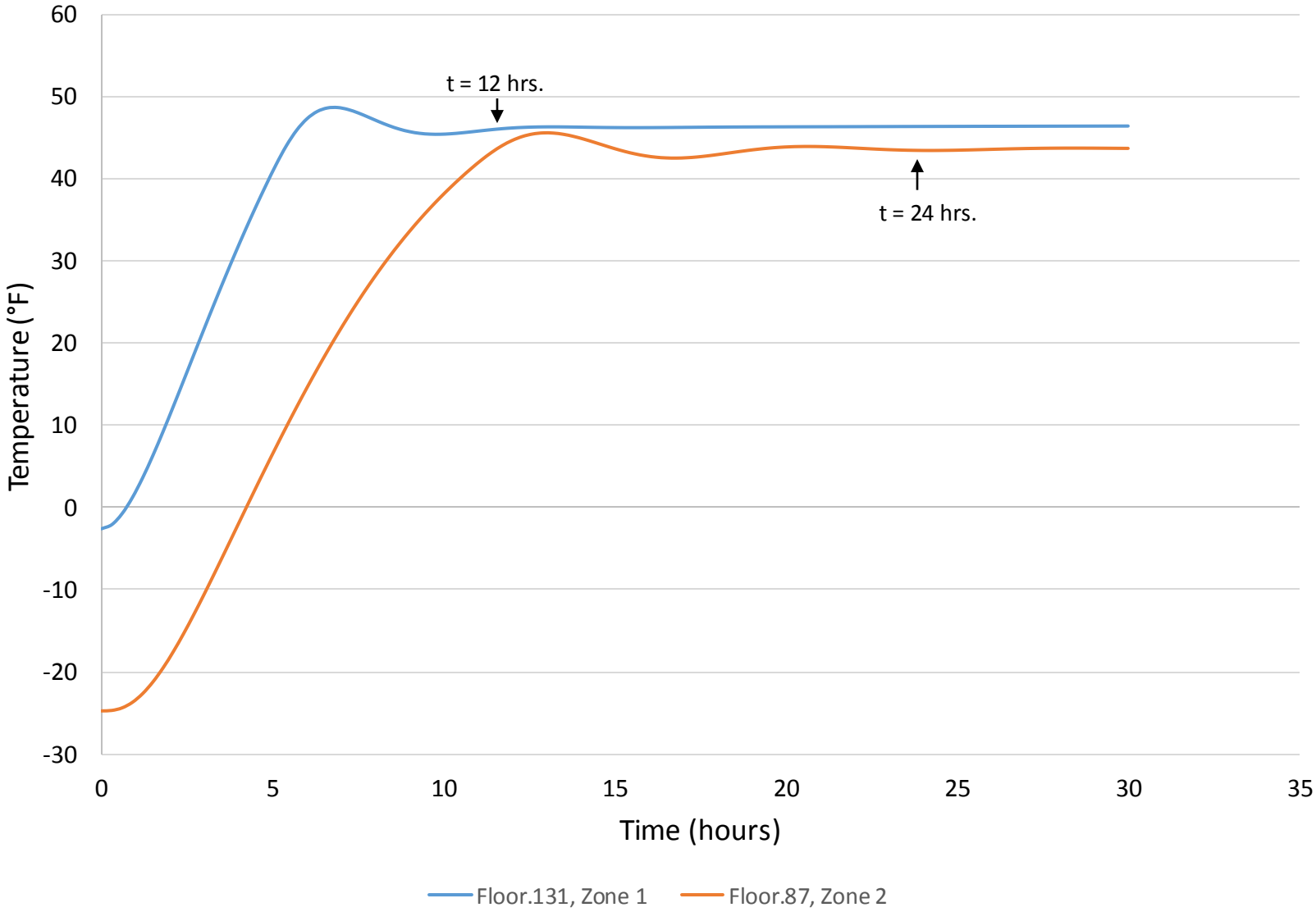


RESULTS

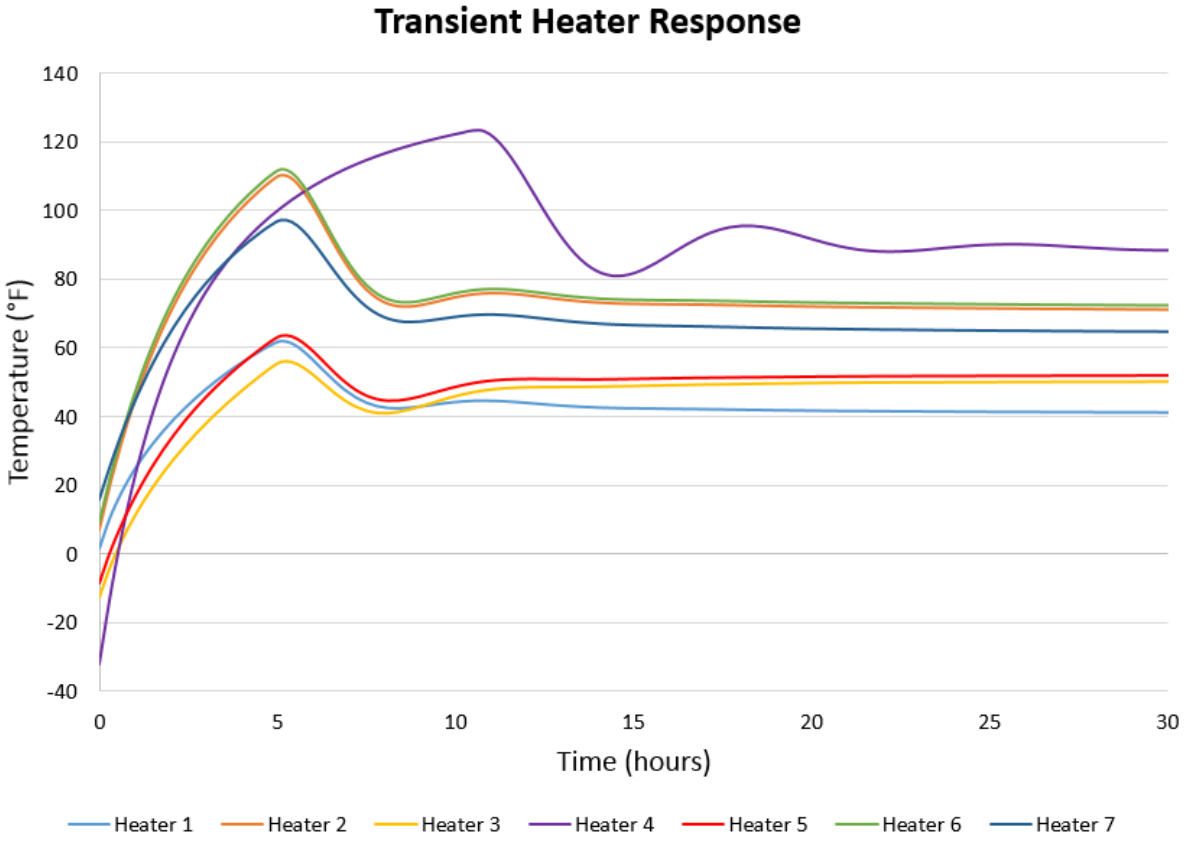
Chamber Floor Animation

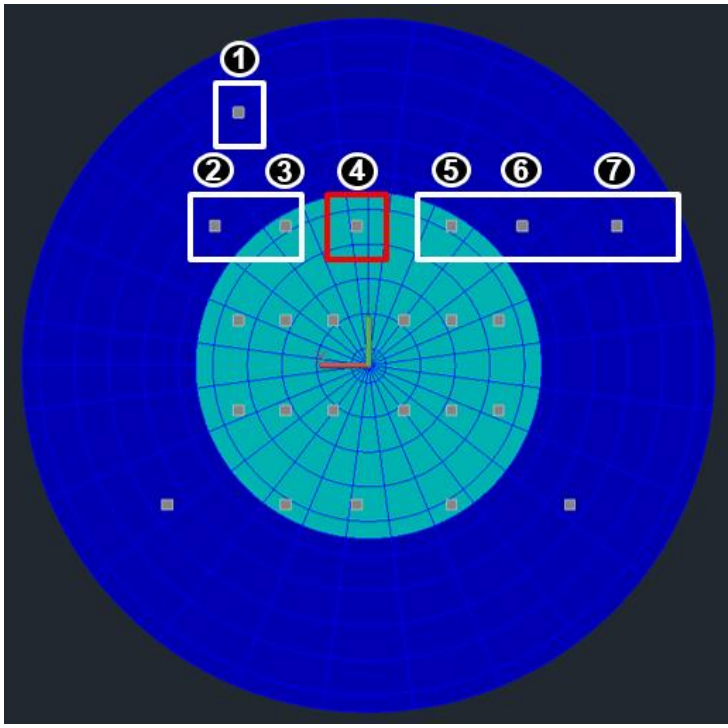


Transient Response of Sensing Nodes



1st Row of Heaters





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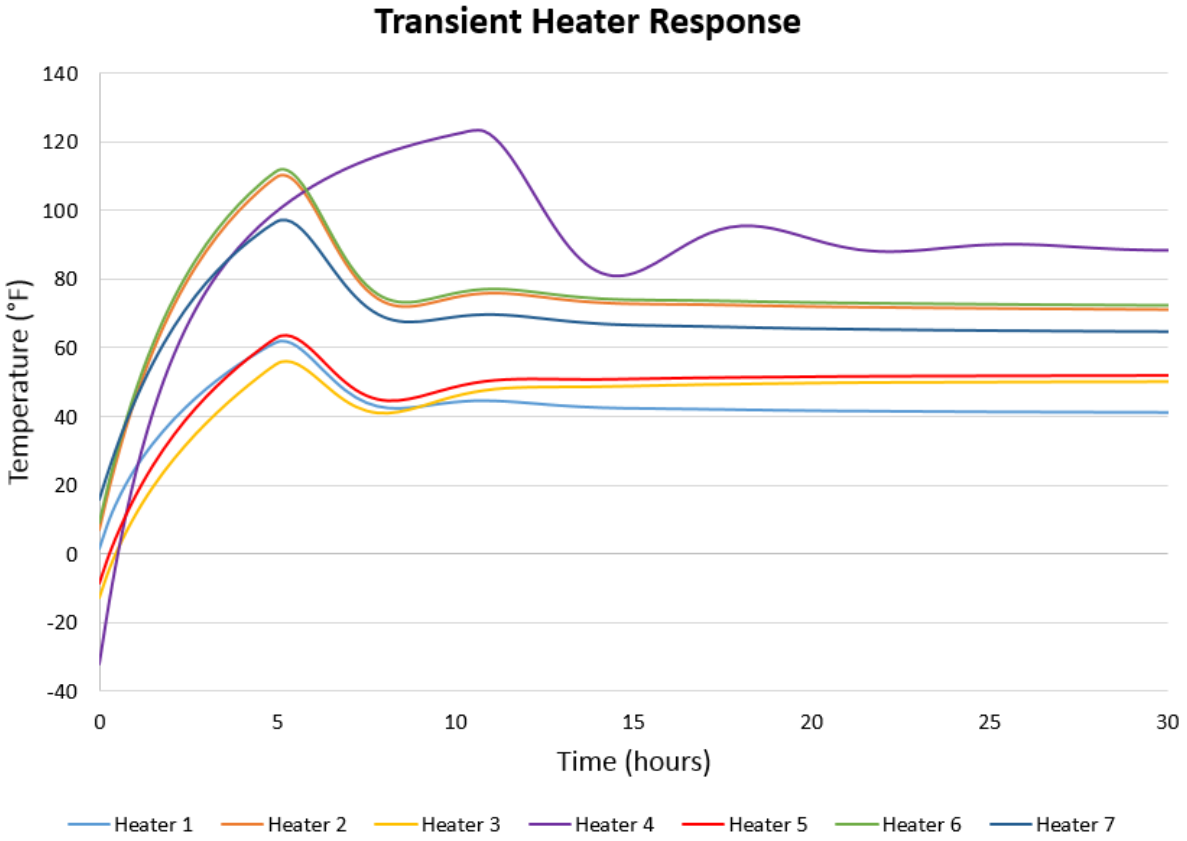
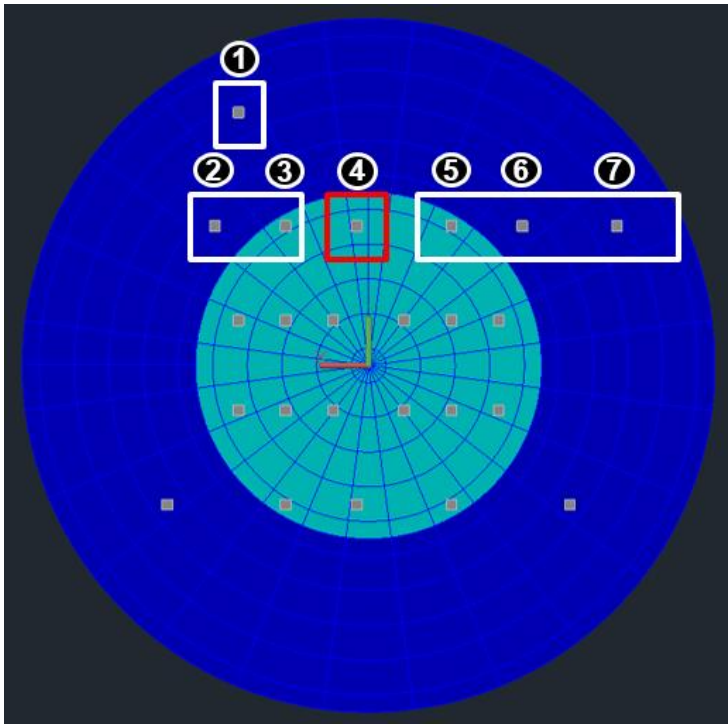
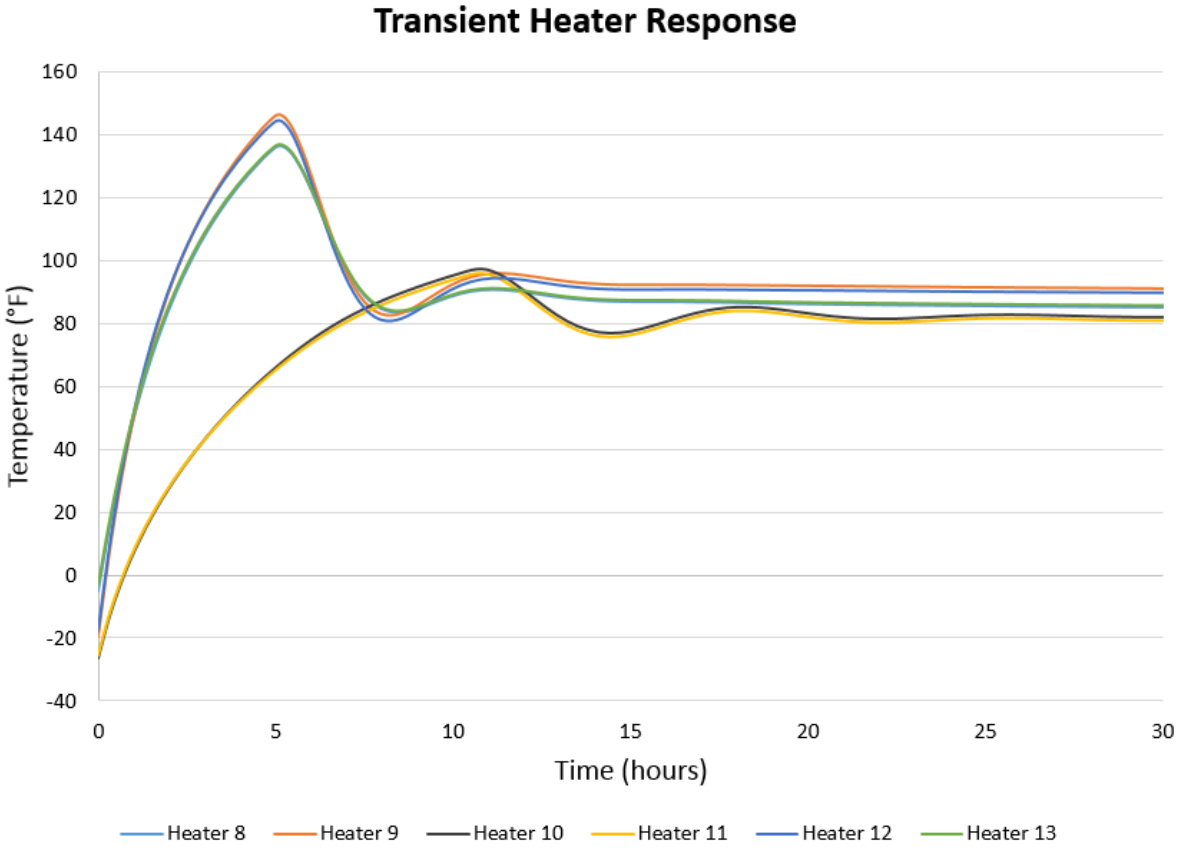
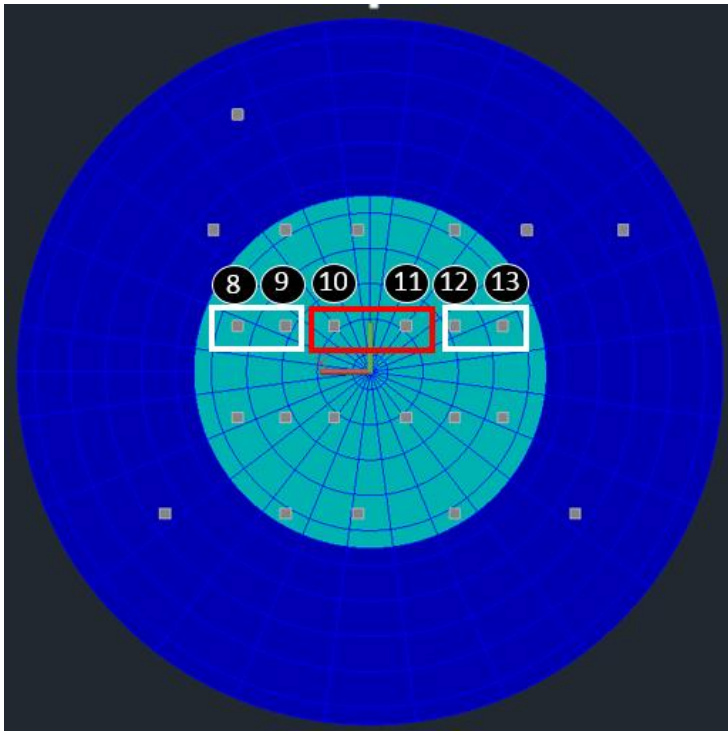


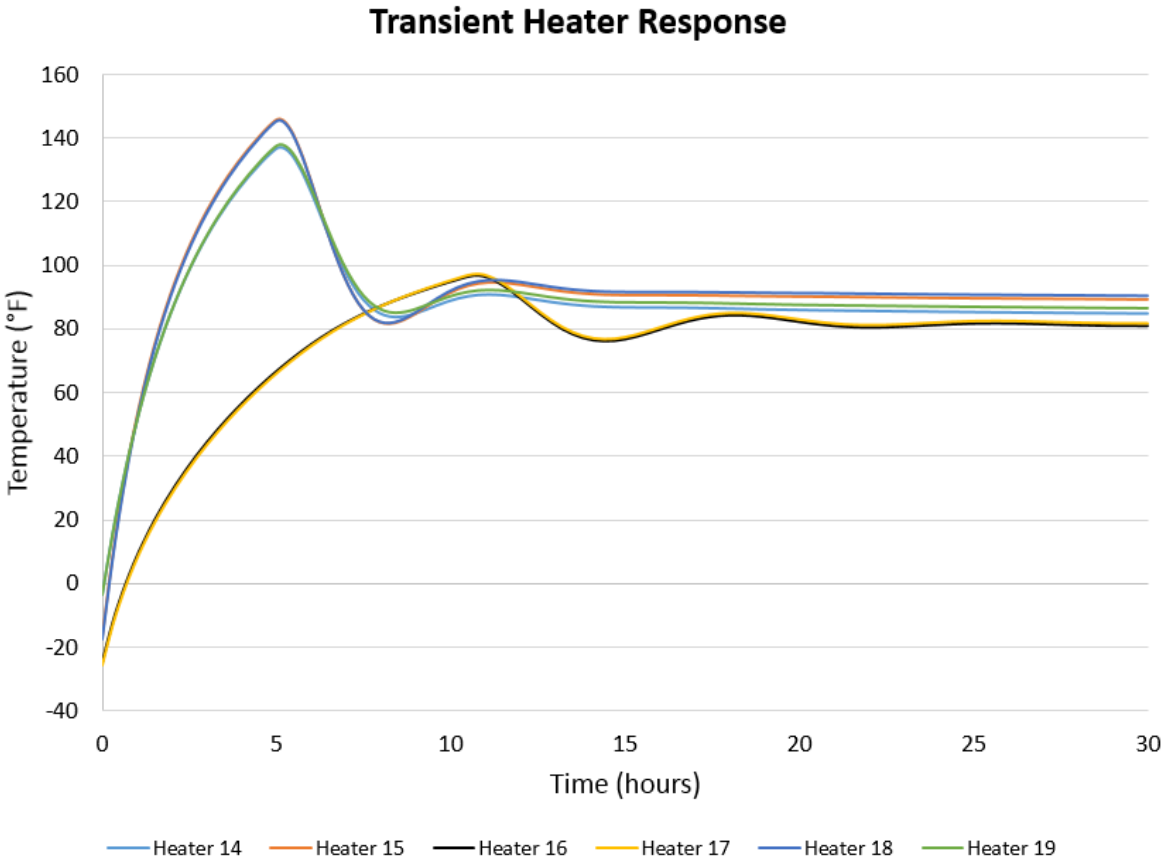


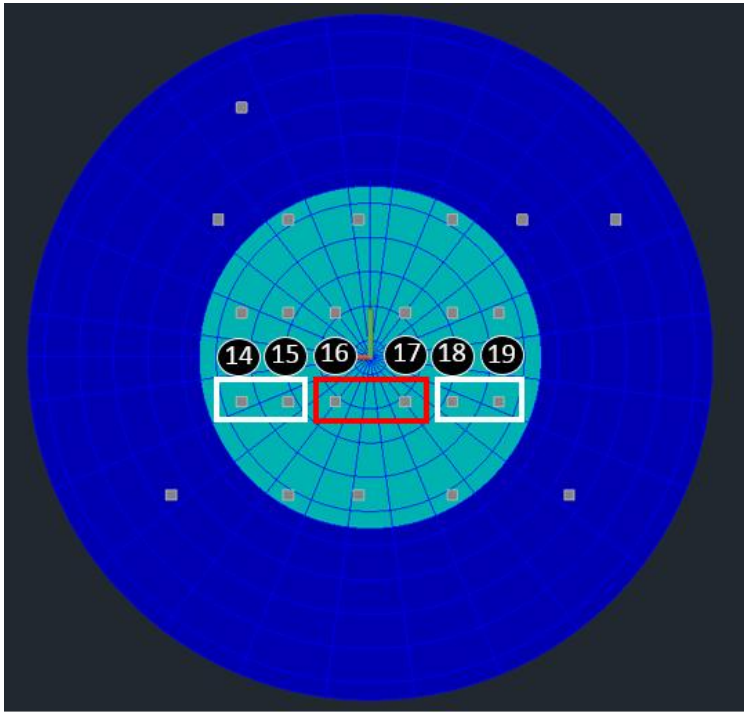
2nd Row of Heaters



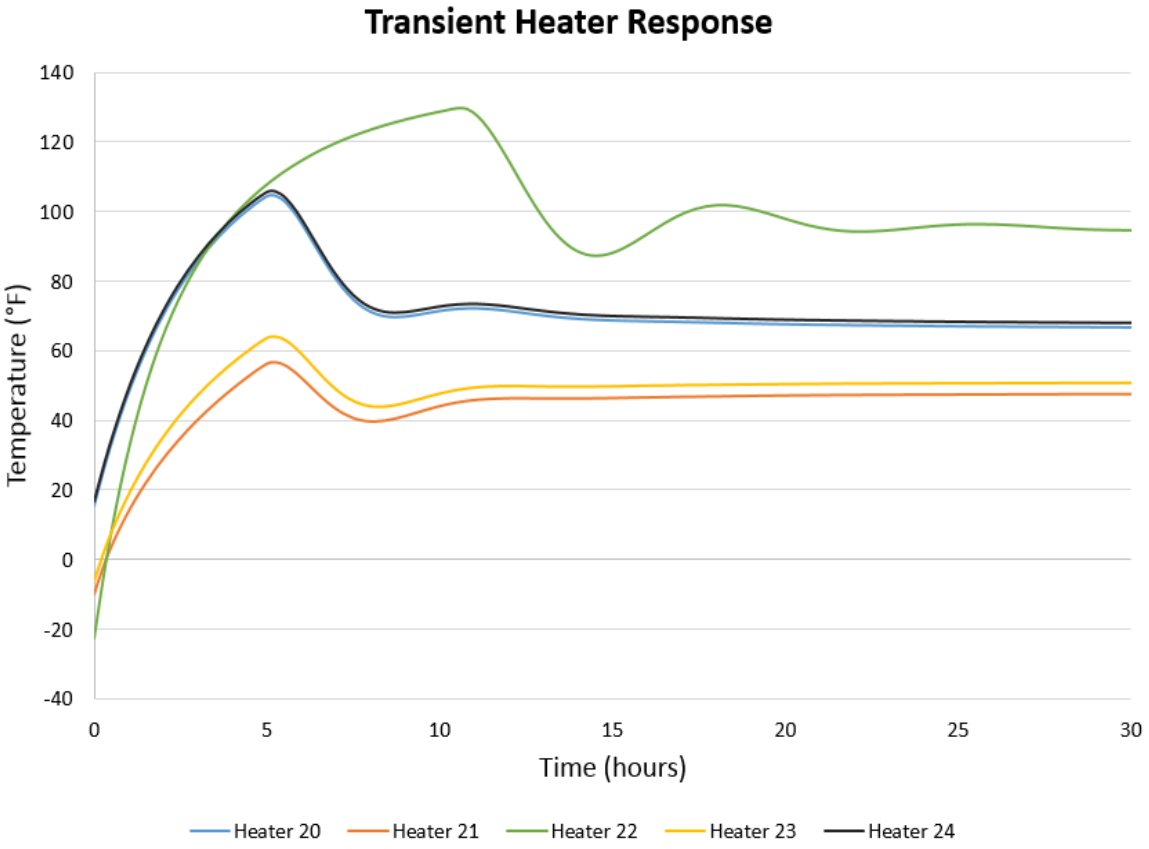


3rd Row of Heaters

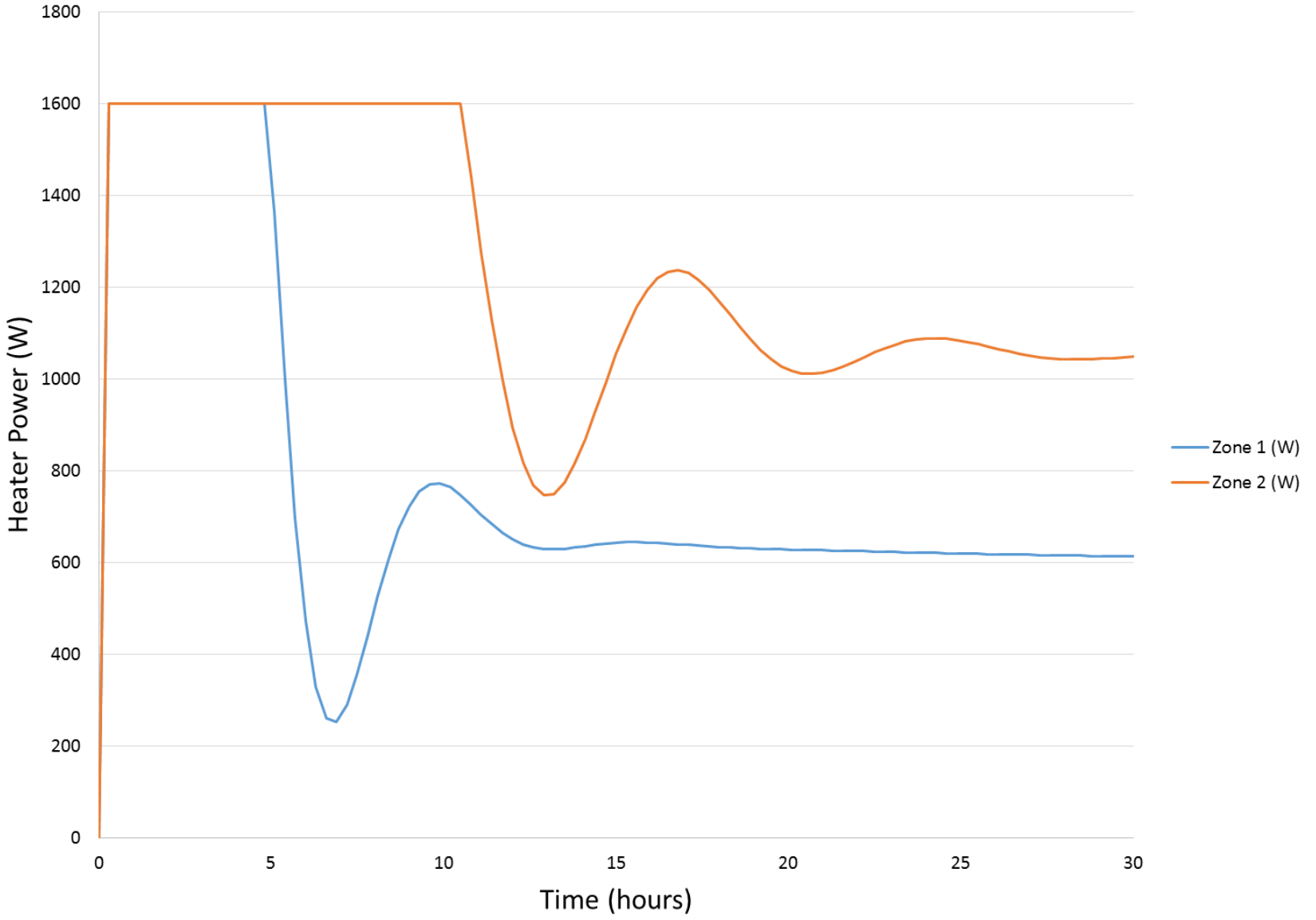




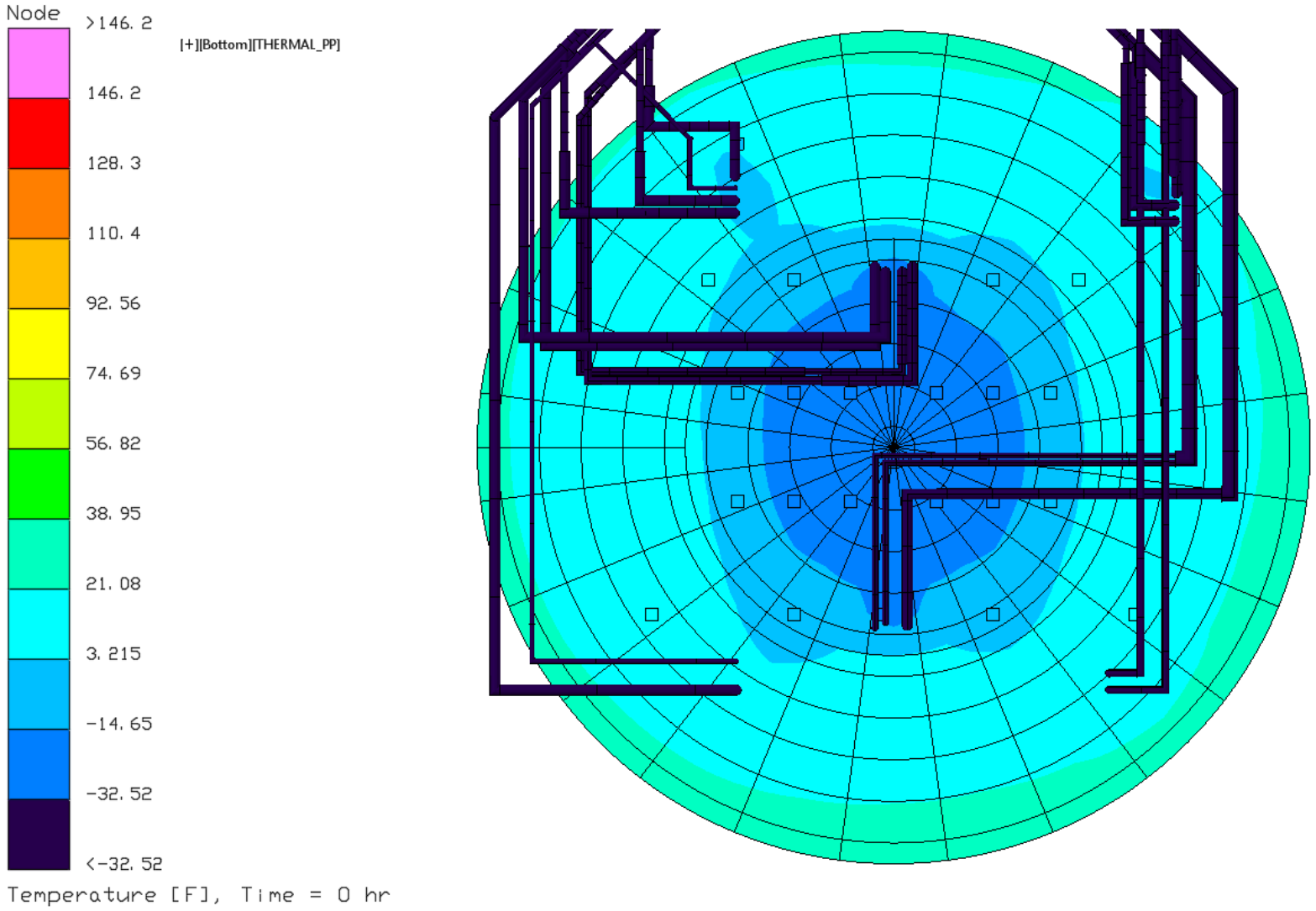
4th Row of Heaters



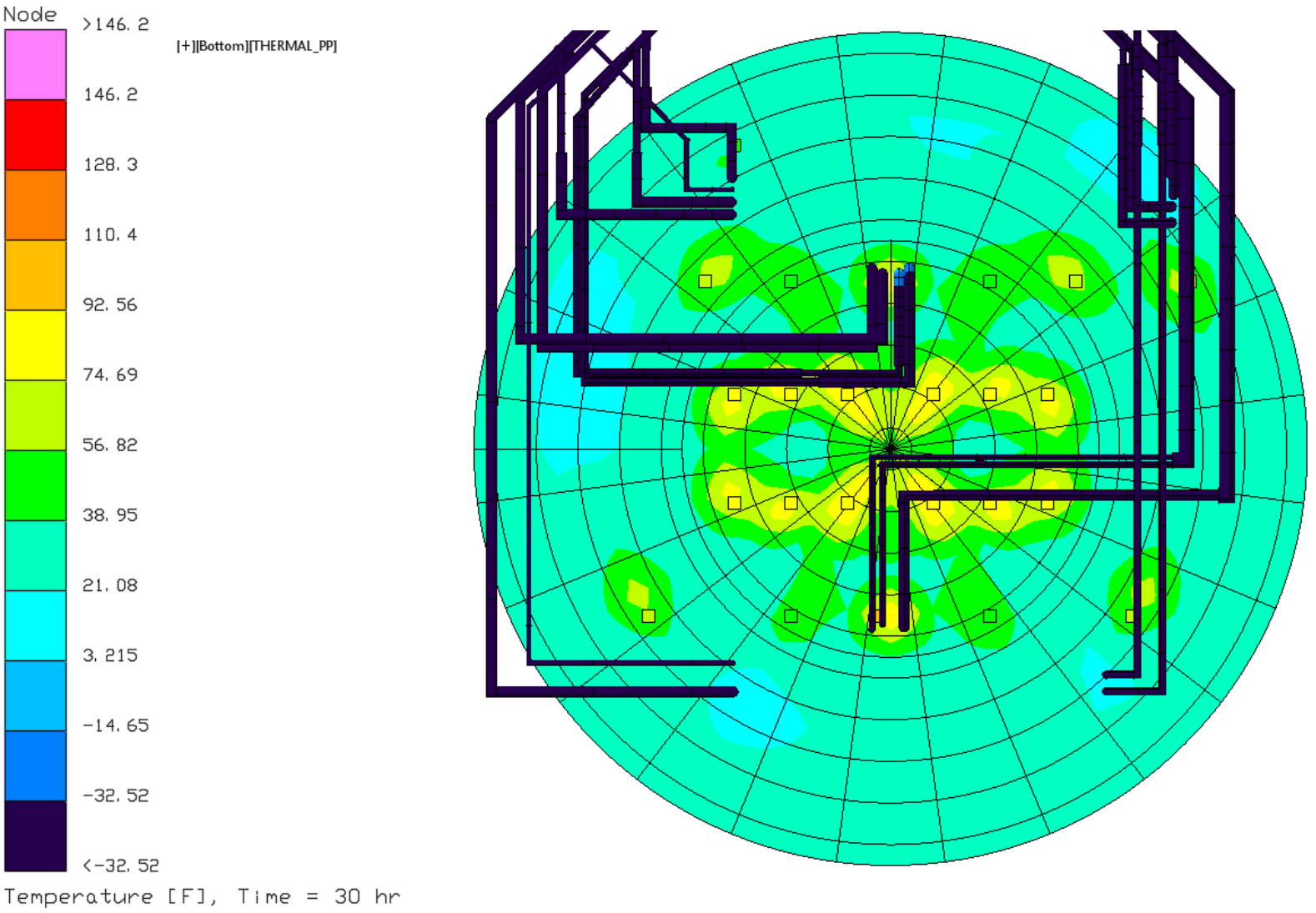
Heater Power vs. Time



Results (at t=0 hrs.)



Results (at t=30 hrs.)



Summary

- Heaters had significant effect on chamber floor temp.
  - Able to observe effect by setting heaters to 0% power during steady state and proportional during transient
  - Min. temp. on chamber floor at end of run = 13°F
- Analysis shows that chamber floor temperatures will remain above -20°F when heaters are used
  - Min. operating temp. of hardware vital to T-VAC test
- Able to determine optimal configuration of heaters
  - Optimal location of heaters and controllers
  - Heater power kept within its limits (1620 W)
  - Heaters able to reach steady state within 30 hours

QUESTIONS